



surface of the blanket, the product having a densified perimeter flange, the flange providing stiffness to the product, and the flange being capable of being held in place on the vehicle by an attachment system; said blanket of polymer fibers including primary fibers and bi-component polymer binder fibers that are made of a principal polymer component and a binder polymer component, the binder component having a softening point lower than the softening point of the principal component, and the binder component having been heated to a temperature that is insufficient to soften the principal component but sufficient to soften the binder component to bond the multi-component polymer binder fibers and the primary fibers to themselves and to each other.

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11. (Amended) The acoustical insulation product of claim 1 in which the primary fibers are polyethylene terephthalate fibers and in which the bicomponent binder fibers include a core of polyethylene terephthalate and a sheath of polyethylene terephthalate.

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15. (Amended) An acoustical insulation product for a vehicle comprising a blanket of polymer fibers and a water resistant facing material adhere to a major surface of the blanket, the product being capable of being held in place on the vehicle by an attachment system; said blanket of polymer fibers including primary fibers and bi-component polymer binder fibers that are made of a principal polymer component and a binder polymer component, the binder component having a softening point lower than the softening point of the principal component, and the binder component having been heated to a temperature that is insufficient to soften the principal component but sufficient to soften the binder component to bond the multi-component polymer binder fibers and the primary fibers to

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*Amend*  
*HP*  
~~themselves and to each other.~~

20. (Amended) The acoustical insulation product of claim 15 in which the primary fibers are polyethylene terephthalate and in which the bicomponent binder fibers include a core of polyethylene terephthalate and a sheath of polyethylene terephthalate.

Please also cancel claims 10, 12-14 and 19 without prejudice.